

# SAFETY DATA SHEET



## FUSION Activator

### Section 1. Identification

**GHS product identifier** : FUSION Activator  
**Product category(ies)** : Oil and gas.  
**Other means of identification** : Low-Temperature Chemical Activator.  
**Product type** : Liquid.

#### Relevant identified uses of the substance or mixture and uses advised against

Additive for oil and natural gas well hydraulic fracturing.

**Supplier's details** : CARBO Ceramics Inc.  
575 N. Dairy Ashford Road, Suite 300  
Houston, Texas 77079, USA  
1-800-551-3247

**Emergency telephone number (with hours of operation)** : For Chemical Emergency  
Spill, Leak, Fire, Exposure, or Accident  
Call CHEMTREC Day or Night  
Within USA and Canada: 1-800-424-9300

### Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : SKIN SENSITIZATION - Category 1

#### GHS label elements

**Hazard pictograms** :



**Signal word** : Warning

**Hazard statements** : May cause an allergic skin reaction.

#### Precautionary statements

**Prevention** : Wear protective gloves. Avoid breathing vapor. Contaminated work clothing must not be allowed out of the workplace.

**Response** : IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention.

**Storage** : Not applicable.

**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazards not otherwise classified** : None known.

### Section 3. Composition/information on ingredients

**Substance/mixture** : Article.

#### CAS number/other identifiers

**Section 3. Composition/information on ingredients**

Ingredient name	%	CAS number
Modified epoxy resin 1	Proprietary	-
Proprietary epoxy resin 2	Proprietary	-
Proprietary epoxy resin 3	Proprietary	-
Proprietary glycidyl compound	Proprietary	-
Proprietary epoxy resin 4	Proprietary	-

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

**Occupational exposure limits, if available, are listed in Section 8.**

**Section 4. First aid measures**

**Description of necessary first aid measures**

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Most important symptoms/effects, acute and delayed**

**Potential acute health effects**

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

**Over-exposure signs/symptoms**

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

**Indication of immediate medical attention and special treatment needed, if necessary**

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

## Section 4. First aid measures

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire. Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

**Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : Product may ignite if exposed to open flame or other ignition sources.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
halogenated compounds

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

## Section 7. Handling and storage

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
Modified epoxy resin 1	None.
Proprietary epoxy resin 2	None.
Proprietary epoxy resin 3	None.
Proprietary glycidyl compound	None.
Proprietary epoxy resin 4	None.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

**Section 9. Physical and chemical properties****Appearance**

Physical state	: Liquid.
Color	: Clear to yellow.
Odor	: Mild.
Odor threshold	: Not available.
pH	: Not available.
Melting point	: 5°C (41°F)
Boiling point	: >100°C (>212°F)
Flash point	: Closed cup: 252°C (485.6°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 1.18
Solubility	: Not available.
Solubility in water	: Not available.
Partition coefficient: n-octanol/ water	: Not available.
Auto-ignition temperature	: >300°C (>572°F)
Decomposition temperature	: Not available.
Viscosity	: Dynamic (room temperature): 8000 mPa·s (8000 cP)
Flow time (ISO 2431)	: Not available.

**Section 10. Stability and reactivity**

Reactivity	: Not considered to be reactive.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid exposure to flame or other ignition sources.
Incompatible materials	: Strong oxidizer
Hazardous decomposition products	: Thermal decomposition may produce oxides of carbon, oxides of nitrogen, ammonia, aldehydes, phenol or other materials.

**Section 11. Toxicological information****Information on toxicological effects****Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
Proprietary glycidyl compound	LD50 Oral	Rat	17100 mg/kg	-

**Irritation/Corrosion**

Product/ingredient name	Result	Species	Score	Exposure	Observation
Proprietary glycidyl compound	Skin - Moderate irritant	Rabbit	-	24 hours 500 microliters	-

**Sensitization**

Not available.

**Mutagenicity**

Not available.

**Carcinogenicity**

Not available.

**Reproductive toxicity**

Not available.

**Section 11. Toxicological information****Teratogenicity**

Not available.

**Specific target organ toxicity (single exposure)**

Not available.

**Specific target organ toxicity (repeated exposure)**

Not available.

**Aspiration hazard**

Not available.

**Information on the likely routes of exposure** : Not available.

**Potential acute health effects**

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : May cause an allergic skin reaction.  
**Ingestion** : No known significant effects or critical hazards.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Eye contact** : No specific data.  
**Inhalation** : No specific data.  
**Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
**Ingestion** : No specific data.

**Delayed and immediate effects and also chronic effects from short and long term exposure****Short term exposure**

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

**Long term exposure**

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

**Potential chronic health effects**

Not available.

**General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Teratogenicity** : No known significant effects or critical hazards.  
**Developmental effects** : No known significant effects or critical hazards.  
**Fertility effects** : No known significant effects or critical hazards.

**Numerical measures of toxicity****Acute toxicity estimates**

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Proprietary glycidyl compound	17100	N/A	N/A	N/A	N/A

**Section 12. Ecological information****Toxicity**

Not available.

**Persistence and degradability**

Not available.

**Bioaccumulative potential**

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Proprietary glycidyl compound	3.77	160 to 263	low

**Mobility in soil**



Soil/water partition coefficient (K<sub>oc</sub>) : Not available.

Other adverse effects : No known significant effects or critical hazards.

**Section 13. Disposal considerations**

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

**Section 14. Transport information**

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	UN3082	Not available.	Not available.	Not available.	Not available.
UN proper shipping name	Environmentally hazardous substances, liquid, n. o.s. (epoxy resin)	Not available.	Not available.	Not available.	Not available.
Transport hazard class(es)	9  	Not available.	Not available.	Not available.	Not available.
Packing group	III	-	-	-	-
Environmental hazards	Yes.	No.	No.	No.	No.

**Additional information**

**DOT Classification** : Non-bulk packages of this product are not regulated as hazardous materials unless transported by inland waterway. This product is not regulated as a hazardous material when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of §§ 173.24 and 173.24a.

**Section 14. Transport information**

- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.
- Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
- Transport in bulk according to Annex II of MARPOL and the IBC Code** : Not available.

**Section 15. Regulatory information**

**U.S. Federal regulations** : **TSCA 8(a) CDR Exempt/Partial exemption:** Not determined

**Clean Air Act Section 112(b)** : Not listed

**Hazardous Air Pollutants (HAPs)**

**Clean Air Act Section 602 Class I Substances** : Not listed

**Clean Air Act Section 602 Class II Substances** : Not listed

**DEA List I Chemicals (Precursor Chemicals)** : Not listed

**DEA List II Chemicals (Essential Chemicals)** : Not listed

**SARA 302/304****Composition/information on ingredients**

No products were found.

**SARA 304 RQ** : Not applicable.

**SARA 311/312**

**Classification** : SKIN SENSITIZATION - Category 1

**Composition/information on ingredients**

Name	%	Classification
Proprietary glycidyl compound	Proprietary	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1

**State regulations**

**Massachusetts** : None of the components are listed.

**New York** : None of the components are listed.

**New Jersey** : None of the components are listed.

**Pennsylvania** : None of the components are listed.

**California Prop. 65**

This product does not require a Safe Harbor warning under California Prop. 65.

**International regulations****Chemical Weapon Convention List Schedules I, II & III Chemicals**

Not listed.

**Montreal Protocol**

Not listed.

**Stockholm Convention on Persistent Organic Pollutants**

Not listed.

**Rotterdam Convention on Prior Informed Consent (PIC)**

Not listed.

**UNECE Aarhus Protocol on POPs and Heavy Metals**

Not listed.

**Inventory list**

**Australia** : Not determined.

**Canada** : Not determined.



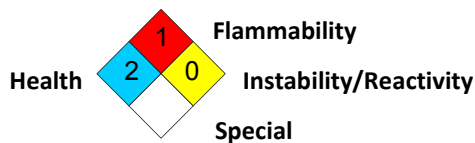
**Section 15. Regulatory information**

China	: Not determined.
Europe	: Not determined.
Japan	: <b>Japan inventory (ENCS)</b> : Not determined. <b>Japan inventory (ISHL)</b> : Not determined.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: Not determined.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: Not determined.
Viet Nam	: Not determined.

**Section 16. Other information****Hazardous Material Information System (U.S.A.)**

Health	/	2
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc. The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

**National Fire Protection Association (U.S.A.)**

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**Procedure used to derive the classification**

Classification	Justification
SKIN SENSITIZATION - Category 1	Calculation method

**History**

Date of printing	: 1/22/2020
Date of issue/Date of revision	: 1/21/2020
Date of previous issue	: 10/22/2019
Version	: 2

**Key to abbreviations**

: ATE = Acute Toxicity Estimate
: BCF = Bioconcentration Factor
: GHS = Globally Harmonized System of Classification and Labelling of Chemicals
: IATA = International Air Transport Association
: IBC = Intermediate Bulk Container
: IMDG = International Maritime Dangerous Goods
: LogPow = logarithm of the octanol/water partition coefficient
: MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as

**Section 16. Other information**

modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available

SGG = Segregation Group

UN = United Nations

**References**

: Not available.

▣ Indicates information that has changed from previously issued version.

**Notice to reader**

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